

**What is claimed is:**

1           1.    A method for controlling the top width of a trench,  
2 comprising the steps of:  
3           providing a substrate, having a trench formed therein;  
4           forming a conductive layer in a portion of the trench;  
5           forming an interval layer in a portion of the trench, which  
6                 in the interval layer in over the conductive layer;  
7           forming a sacrificial layer on the sidewall of the trench  
8                 over the interval layer;  
9           removing the interval layer, exposing the underlying  
10                 sidewall of the trench; and  
11           oxidizing the sacrificial layer and the exposed sidewall  
12                 of the trench.

1           2.    The method according to claim 1, wherein the substrate  
2 is a single crystal silicon substrate.

1           3.    The method according to claim 1, wherein the step of  
2 forming the conductive layer further comprises depositing the  
3 conductive layer over the substrate and in the trench and etching  
4 back the conductive layer, which in the top of the recessed  
5 conductive layer is below the surface of the substrate.

1           4.    The method according to claim 1, wherein the conductive  
2 layer is formed of polysilicon.

1           5.    The method according to claim 1, wherein the trench  
2 further comprises a capacitor.

1           6.    The method according to claim 1, wherein the interval  
2 layer is formed of TEOS.

1           7.    The method according to claim 1, wherein the steps  
2 of forming the interval layer further comprises depositing the

3 interval layer on the substrate and in the trench and etching  
4 back the interval layer, which in the top of the interval layer  
5 is below the surface of the substrate.

1 8. The method according to claim 1, wherein the method  
2 of forming the sacrificial layer further comprises conformally  
3 depositing the sacrificial layer on the interval layer and  
4 etching back the sacrificial layer to form the sacrificial layer  
5 on the sidewall of the trench over the interval layer.

1 9. The method according to claim 1, wherein the  
2 sacrificial layer is formed of polysilicon.

1 10. The method according to claim 1, wherein the depth  
2 of the trench is between 5000nm~9000nm.

1 11. A method for controlling the upper width of a trench,  
2 comprising:

3 providing a substrate, further comprising a trench;  
4 forming a conductive layer in a portion of the trench;  
5 forming a interval layer in a portion of the trench, where  
6 in the interval layer is over the conductive layer;  
7 forming a shield layer on the sidewall of the trench over  
8 the interval layer;  
9 removing the interval layer, exposing the sidewall of the  
10 trench over the conductive layer; and  
11 oxidizing the exposed trench sidewall using the shield layer  
12 as a mask.

1 12. The method according to claim 11, wherein the substrate  
2 is a single crystal silicon substrate.

1 13. The method according to claim 11, wherein the step  
2 of forming the conductive layer further comprises depositing  
3 the conductive layer over the substrate and in the trench and

4 etching back the conductive layer, wherein the top of the recessed  
5 conductive layer is below the surface of the substrate.

1 14. The method according to claim 11, wherein the  
2 conductive layer is formed of polysilicon.

1 15. The method according to claim 11, wherein the trench  
2 further comprises a capacitor, and the conductive layer is used  
3 as the top electrode.

1 16. The method according to claim 11, wherein the interval  
2 layer is formed of TEOS.

1 17. The method according to claim 11, wherein the step  
2 of forming the interval layer further comprises depositing the  
3 interval layer on the substrate and in the trench and etching  
4 back the interval layer, in which the top of the interval layer  
5 is below the surface of the substrate.

1 18. The method according to claim 11, wherein the method  
2 of forming the shield layer further comprises conformally  
3 depositing the shield layer on the interval layer and etching  
4 back the shield layer to form the shield layer on the sidewall  
5 of the trench over the interval layer.

1 19. The method according to claim 11, wherein the shield  
2 layer is formed of silicon nitride.

1 20. The method according to claim 11, wherein the depth  
2 of the trench is between 5000nm~9000nm.